



## 1. Technical parameters

Alternating Current (AC) ~	Voltage	Input Current	Output Voltage	Output Current
	EU 220(V)~	0.5(A)	0-5(V)	0-65(A)
	US 110(V)~	0.5(A)	0-5(V)	0-65(A)

## 2. Plastic welding gun function

Function 1: Plastic welding (free of nails) filler welding hole repair ,and eliminate gaps.

Function 2: Planting nails with various repair nails, it can repair horizontal, vertical, long and short cracks.

Function 3: Hot smoothing plastic heating is smoothed, welded ,doubled in strength ,and beautifully added.

Function 4: Thermal cutting it can be used for hot cutting of plastic rope, flat cutting and automatic sealing.

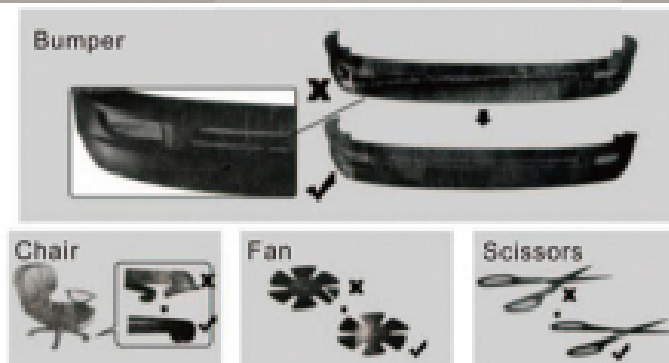
Function 5: Tin welding Heat/cooling is faster, more efficient and more energy efficient than general welding machines.

## 3. Selection of welding nails for plastic welding

Fracture plastic welding nail type selection



## 4. Main use of plastic welding guns



## 5. Instructions

1. After installing the welding pin, electrify and heat for 5 seconds, insert the heating welding nail into the plastic product to be repaired, release the switch, cool for 45 seconds, and wrap the welding pin with the repair plastic, and then remove the welding gun.

## 6. Usage restrictions

When you use a hot grinding head, don't use it for more than 15 minutes at a time. After 15 minutes of use, you need to rest the machine for at least 30 minutes, and then use it for 10 minutes. Otherwise, the machine will burn out easily!